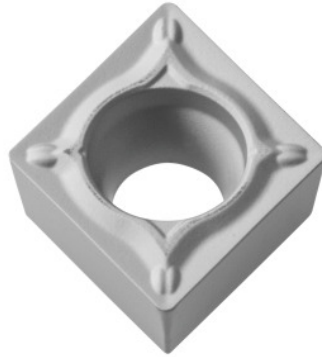


**Indexable insert for turning CCMT 09T304, for finish machining, Grade: HBT020****Order data**

Order number	260086 HBT020
GTIN	4062406256937
Item class	22D

Technical description

Main application	P
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 2 mm
Corner radius	0.4 mm
Chip breaker	PF
ISO code indexable insert	CCMT 09T304
Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting speed v_c main application	120 - 330 m/min
Grade	HBT020

Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Coating	TiCN
Type of product	Indexable insert for turning